

## LaYZr Tungsten

Gas Saver Kit

Flex-Loc™ Torch

New LaYZr™ (I.5% Lanthanum, O.08% Yttrium, 0.08% Zirconium) Tungsten, (color-coded Chartreuse) is non-radioactive and has great properties that make it best at automated or robotic applications. LaYZr™ can be run in Alternating or Direct Current using inverter or transformer based constant current power sources. It has a very stable tip geometry and runs 30% cooler than 2% Thoriated, with longer life.

Siz∈		Part Number		
Inches	Millimeters	IO-Pack	3-Pack	
.020 x 7"	0.5 x 175mm	T0207GTM		
.040 x 7"	I.O x 175mm	T0407GTM		
I/I6 x 7"	1.6 x 175mm	TII67GTM	TII67GTM-3	
3/32 x <i>7</i> "	2.4 x 175mm	T3327GTM	T3327GTM-3	
I/8 x 7"	3.2 x 175mm	TI87GTM	TI87GTM-3	
5/32 x 7"	4.0 x 175mm	T5327GTM		

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## The flex-Loc\*



- 360 degree variable angle torch head
- Locks in any position
- Interchangeable head allows different configurations and head sizes
- Great for "walking the cup" on open root welds for pipe welding
- Access hard to reach welds ergonomically

## Gas Cooled

FLI30 & FLI30V (I30amps)					
Head Style	Cabl∈	Cable Length	Standard #	Superflex #	
FLZL	l Piece	I2 I/2 ft.	FLI3I2	FLI3I2SF	
		25 ft.	FL1325	FLI325SF	
FL2L w/ valve	l Piece	12 I/2 ft.	FLI3I2V	FLI3I2VSF	
		25 ft.	FLI325V	FLI325VSF	

FLISO & FLISOV (ISOamps)					
Head Style	Cabl∈	Cable Length	Standard #	Superflex #	
FL3L	l Piece	12 I/2 ft.	FU512	FU5I2SF	
		25 ft.	FU525	FLI525SF	
FL3L w/ valve	l Piece	12 I/2 ft.	FU5I2V	FLI5I2VSF	
		25 ft.	FLI525V	FLI525VSF	

## Water Cooled

FL230 (230amps) & FL250 (250amps)					
Head Style	Cabl∈	Cable Length	Standard #	Superflex #	
FLZL	TriFlex or Superflex	12 I/2 ft.	FL2312	FL23125F	
		25 ft.	FL2325	FL2325SF	
FL3L	TriFlex or Superflex	12 I/2 ft.	FL2512	FL25125F	
		25 ft.	FL2525	FL2525SF	



Example of the FLISO with Valve option.

(Not available on Water Cooled)