

ACCESSORY KITS

CK9, CK100, FL130		ORDER NUMBER AK-1
ITEM	QTY	PART #
Long Backcap	1	200L (41V24)
.040" (1.0mm) Collet	1	2C40 (13N21)
1/16" (1.6mm) Collet	1	2C116 (13N22)
.040" (1.0mm) Collet Body	1	2CB40 (13N26)
1/16" (1.6mm) Collet Body	1	2CB116 (13N27)
#4 (1/4", 6.4mm) Alumina Cup	1	2A4 (13N08)
#5 (5/16", 8.0mm) Alumina Cup	1	2A5 (13N09)
#6 (3/8", 9.6mm) Alumina Cup	1	2A6 (13N10)
.040" (1.0mm) x 7" 2% Tungsten	1	7T040
1/16" (1.6mm) x 7" 2% Tungsten	1	7T116

CK18, CK26, TL26, TL18, CK210, TL210, FL250, CK300, TL300, CK350		ORDER NUMBER AK-3
ITEM	QTY	PART #
Short Backcap	1	300S (57Y04)
1/16" (1.6mm) Collet	1	3C116 (10N23)
3/32" (2.4mm) Collet	1	3C332 (10N24)
1/8" (3.2mm) Collet	1	3C418 (10N25)
1/16" (1.6mm) Collet Body	1	3CB116 (10N31)
3/32" (2.4mm) Collet Body	1	3CB332 (10N32)
1/8" (3.2mm) Collet Body	1	3CB418 (10N28)
#5 (5/16", 8.0mm) Alumina Cup	1	3A5 (10N49)
#6 (3/8", 9.6mm) Alumina Cup	1	3A6 (10N48)
#8 (1/2", 12.8mm) Alumina Cup	1	3A8 (10N46)
1/16" (1.6mm) x 7" 2% Tungsten	1	7T116
3/32" (2.4mm) x 7" 2% Tungsten	1	7T332
1/8" (3.2mm) x 7" 2% Tungsten	1	7T418

CK20, CK200, CK230, FL230		ORDER NUMBER AK-4
ITEM	QTY	PART #
Long Backcap	1	200L (41V24)
1/16" (1.6mm) Collet	1	2C116 (13N22)
3/32" (2.4mm) Collet	1	2C332 (13N23)
1/8" (3.2mm) Collet	1	2C418 (13N24)
1/16" (1.6mm) Collet Body	1	2CB116 (13N27)
3/32" (2.4mm) Collet Body	1	2CB332 (13N28)
1/8" (3.2mm) Collet Body	1	2CB418 (13N29)
#5 (5/16", 8.0mm) Alumina Cup	1	2A5 (13N09)
#6 (3/8", 9.6mm) Alumina Cup	1	2A6 (13N10)
#8 (1/2", 12.8mm) Alumina Cup	1	2A8 (13N12)
1/16" (1.6mm) x 7" 2% Tungsten	1	7T116
3/32" (2.4mm) x 7" 2% Tungsten	1	7T332
1/8" (3.2mm) x 7" 2% Tungsten	1	7T418

CK24, CK24W, CK80, CK90, CK180		ORDER NUMBER AK-5
ITEM	QTY	PART #
.040" (1.0mm) Collet	1	8C40 (53N16)
1/16" (1.6mm) Collet	1	8C116 (53N14)
.040" (1.0mm) Collet Body	1	8CB40 (53N18)
1/16" (1.6mm) Collet Body	1	8CB116 (53N19)
#4 (1/4", 6.4mm) Ceramic Cup	1	8C4 (53N24)
#5 (5/16", 8.0mm) Ceramic Cup	1	8C5 (53N25)
#6 (3/8", 9.6mm) Ceramic Cup	1	8C6 (53N27)
.040" (1.0mm) x 7" 2% Tungsten	1	7T040
1/16" (1.6mm) x 7" 2% Tungsten	1	7T116

CK17, CK150, CKC150, FL150		ORDER NUMBER AK-2
ITEM	QTY	PART #
Short Backcap	1	300S (57Y04)
.040" (1.0mm) Collet	1	3C40 (10N22)
1/16" (1.6mm) Collet	1	3C116 (10N23)
3/32" (2.4mm) Collet	1	3C332 (10N24)
.040" (1.0mm) Collet Body	1	3CB40 (10N30)
1/16" (1.6mm) Collet Body	1	3CB116 (10N31)
3/32" (2.4mm) Collet Body	1	3CB332 (10N32)
#4 (1/4", 6.4mm) Alumina Cup	1	3A4 (10N50)
#5 (5/16", 8.0mm) Alumina Cup	1	3A5 (10N49)
#6 (3/8", 9.6mm) Alumina Cup	1	3A6 (10N48)
.040" (1.0mm) x 7" 2% Tungsten	1	7T040
1/16" (1.6mm) x 7" 2% Tungsten	1	7T116
3/32" (2.4mm) x 7" 2% Tungsten	1	7T332

GAS SAVER ACCESSORY KITS

CK17, CK18, CK26, TL18, TL26, CK150, FL150, CK210, TL210, FL250, CK300, TL300, CK350		ORDER NUMBER AK-3GS
ITEM	QTY	PART #
Short Backcap	1	300S
1/16" (1.6mm) Wedge Collet	1	3C116GS
3/32" (2.4mm) Wedge Collet	1	3C332GS
1/8" (3.2mm) Wedge Collet	1	3C418GS
1/16" (1.6mm) Tungsten Adapter	1	TAS116GS
3/32" (2.4mm) Tungsten Adapter	1	TAS332GS
1/8" (3.2mm) Tungsten Adapter	1	TAS418GS
Collet Body	1	3CBGS
Heatshield	1	3HSGS
#5 (5/16" 8.0mm) Alumina Cup	1	3A5GS
#6 (3/8" 9.6mm) Alumina Cup	1	3A6GS
#8 (1/2" 12.8mm) Pyrex Cup	1	3P8GS
1/16" (1.6mm) x 7" 2% Tungsten	1	7T116
3/32" (2.4mm) x 7" 2% Tungsten	1	7T332
1/8" (3.2mm) x 7" 2% Tungsten	1	7T418

CK9, CK20, CK100, FL130, CK200, CK230, FL230		ORDER NUMBER AK-4GS
ITEM	QTY	PART #
Long Backcap	1	200L
1/16" (1.6mm) Wedge Collet	1	2C116GS
3/32" (2.4mm) Wedge Collet	1	2C332GS
1/8" (3.2mm) Wedge Collet	1	2C418GS
1/16" (1.6mm) Tungsten Adapter	1	TAS116GS
3/32" (2.4mm) Tungsten Adapter	1	TAS332GS
1/8" (3.2mm) Tungsten Adapter	1	TAS418GS
Collet Body	1	2CBGS
Heatshield	1	2HSGS
#5 (5/16" 8.0mm) Alumina Cup	1	2A5GS
#6 (3/8" 9.6mm) Alumina Cup	1	2A6GS
#8 (1/2" 12.8mm) Pyrex Cup	1	2P8GS
1/16" (1.6mm) x 7" 2% Tungsten	1	7T116
3/32" (2.4mm) x 7" 2% Tungsten	1	7T332
1/8" (3.2mm) x 7" 2% Tungsten	1	7T418